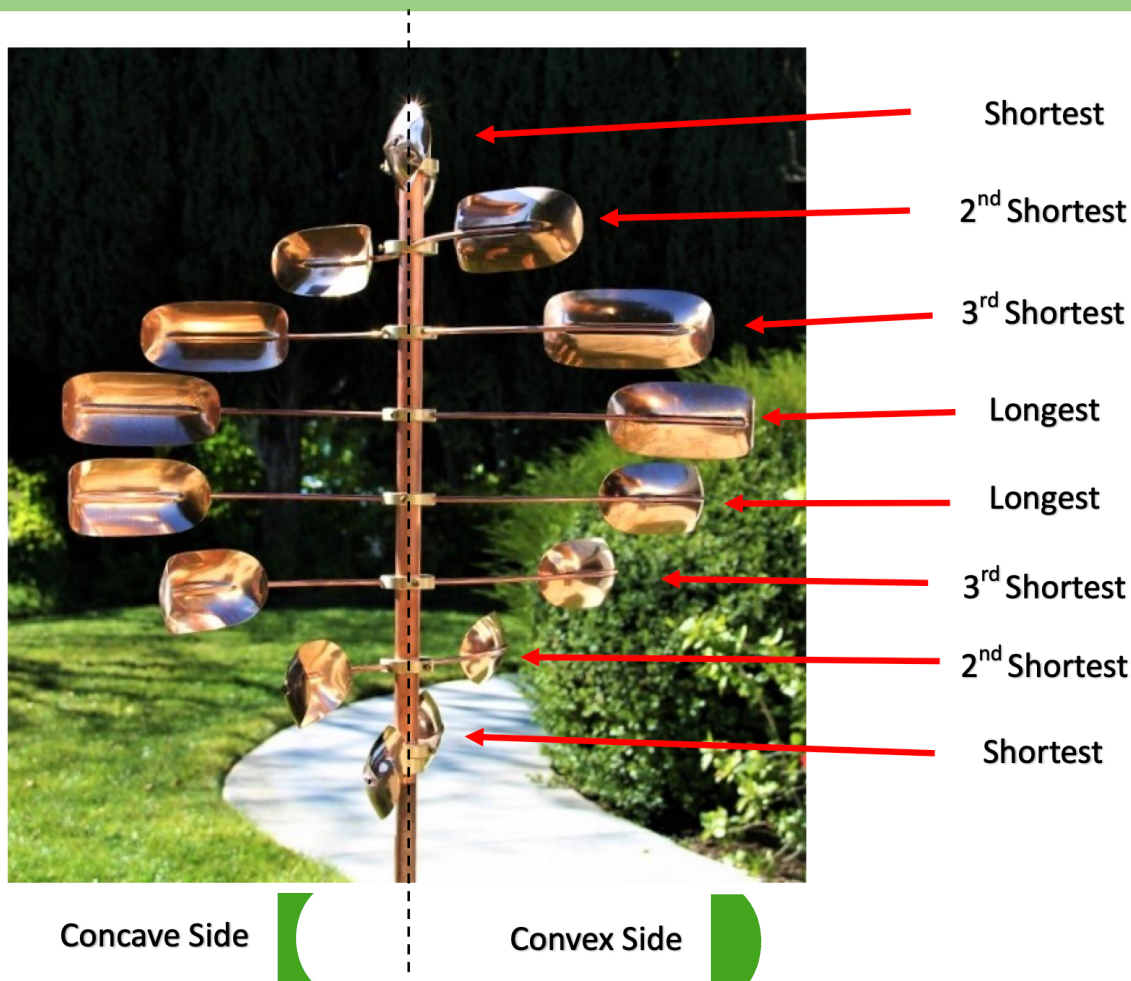


HOW TO ASSEMBLE YOUR LUCKY 8 TWIRLER

Orientation and Sequence of Spinner Wings



Installation: Pole Anchoring

STEP 1.

Gather these parts: one pole with beveled edge and three support stakes.



STEP 2.

Hammer the main pole into the ground using a **Rubber Mallet** until the black line touches the ground (about 1 ft. deep).



* We recommend you use blue Loctite thread locker if in windy area

Installation: Pole Anchoring

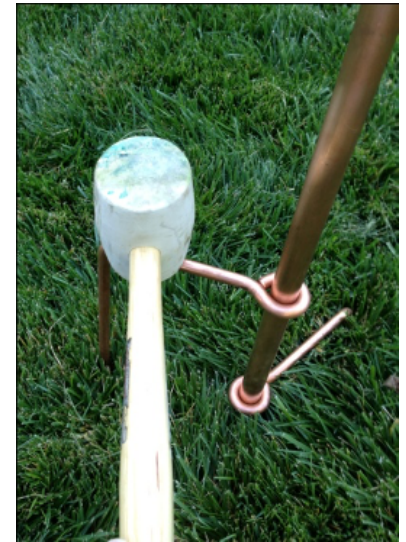
STEP 3.

Slide a support stake into the main pole and hammer it into the ground.



STEP 4.

Slide a second support stake into the main pole. Position it ~120 degrees away from the first stake and hammer it into the ground.



STEP 5.

Slide a third support stake on to the main pole. Position it evenly away from the first two stakes and hammer it into the ground.



STEP 6.



STEP 7.

Take the pole with the trademark "**Stanwood Wind Sculpture**" engraving and connect its female end to the male end of the ground pole. After the poles are connected, the trademark should be legible from the bottom up.

*Check all screw tightness periodically, and tighten if needed

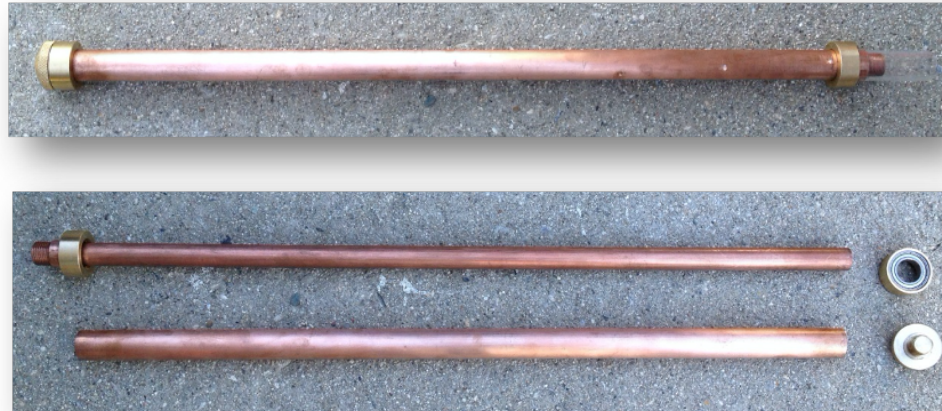
Stanwood Wind Sculpture ↑



Installation: Lucky 8 Twirler

STEP 8.

Take apart the sculpture holding pole.



Inner Tube

Outer Tube

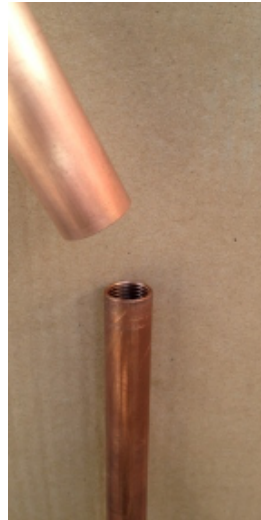
STEP 9.

Find the threaded end of the inner tubing of the sculpture holding pole and hand screw it into the main pole.



STEP 10.

Slide the outer tubing to the inner tubing.



STEP 11.

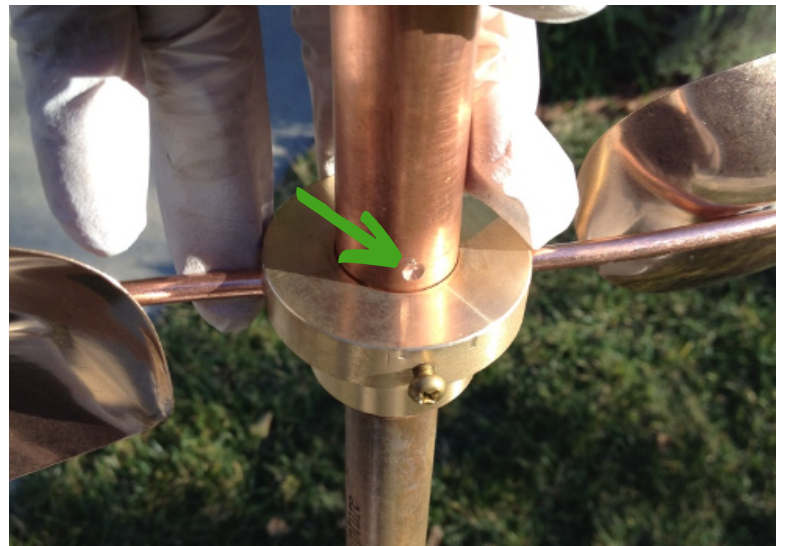
Pole is ready for wind catchers to be installed.



STEP 12.

Slide the shortest spinner wing to the bottom of the pole. Use the marked dimple as a guide to place the screw. Tighten the screw to fix the wing to the pole. **DO NOT Over-Tighten!**

*Check all screw tightness periodically, and tighten if needed



Installation: Lucky 8 Twirler

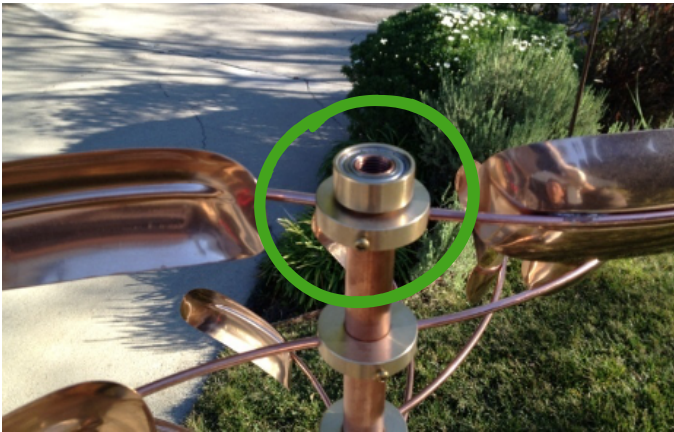
STEP 13.

Follow the sequence and orientation outlined on **1st page** to load the rest of the wings to the marked dimples along the pole. **Make sure they are installed with exact sequence and orientation as shown on first page.** Again, **DO NOT Over-tighten!**



STEP 14.

Slide the housed bearing to the pole with the bearing side facing to the top.



*Check all screw tightness periodically, and tighten if needed

STEP 15.

Hand tighten the ball screw to the top of the pole to seal the bearing and secure the sculpture.



ANY QUESTIONS PLEASE CONTACT US AT:
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